

UNCLASSIFIED

AD 295 656

*Reproduced
by the*

**ARMED SERVICES TECHNICAL INFORMATION AGENCY
ARLINGTON HALL STATION
ARLINGTON 12, VIRGINIA**



UNCLASSIFIED

NOTICE: When government or other drawings, specifications or other data are used for any purpose other than in connection with a definitely related government procurement operation, the U. S. Government thereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

SSD-TDR-62-202

295 656

295656

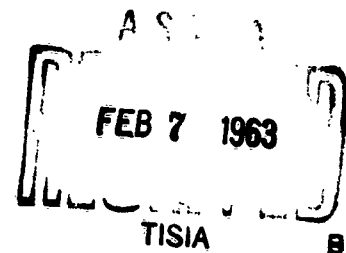
**MASS SPECTRAL ANALYSIS OF ROCKET
ENGINE COMBUSTION PRODUCTS
CONTAINING BORON NITRIDE**

CATALOGED BY ASTIA

A. AL. 10.

TECHNICAL DOCUMENTARY REPORT NO. SSD-TDR-62-202

DECEMBER 1962



**ROCKET RESEARCH LABORATORIES
EDWARDS, CALIFORNIA
AIR FORCE SPACE SYSTEM DIVISION
AIRFORCE SYSTEM COMMAND
UNITED STATES AIR FORCE**

NOTICES

When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data, is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

Qualified requesters may obtain copies of this report from the Armed Services Technical Information Agency, (ASTIA), Arlington Hall Station, Arlington 12, Virginia.

**MASS SPECTRAL ANALYSIS OF ROCKET
ENGINE COMBUSTION PRODUCTS
CONTAINING BORON NITRIDE**

TECHNICAL DOCUMENTARY REPORT NO. SSD-TDR-62-202

DECEMBER 1962

**A. V. JENSEN
B. B. GOSHGARIAN
N. E. DANE**

This report has been reviewed and approved


HAROLD W. NORTON
Colonel, USAF
Commander

**ROCKET RESEARCH LABORATORIES
Edwards, California
AIR FORCE SPACE SYSTEM DIVISION
AIR FORCE SYSTEM COMMAND
UNITED STATES AIR FORCE**

TABLE OF CONTENTS

	<u>Page</u>
Introduction	1
Instrumental	1
Analysis	2
Data	2
Conclusion	5
Bibliography	7
Appendix I	A-1
Appendix II	B-1
Appendix III	C-1

a = constant, independent of magnetic field.

Mi = mass at distance Xm from Xo.

The limit of error for the mass determinations is ± 0.003 mass units. Nearly all of the identified mass fragments were within this limit.

Identified mass fragments in the sample are presented in Appendix I. The actual mass fragments and computed mass fragments are given. Reference lines (Ma, b) used for mass fragment calculations were:

$^{16}\text{O}^{+2}$	7.9974
$^{65}\text{Cu}^{+4}$	16.2319
$^{23}\text{Na}^{+}$	22.9898
$^{28}\text{N}_2^{+}$	28.0061
$^{64}\text{Cu}^{+2}$	32.4639
$^{37}\text{Cl}^{+}$	36.9659

The ion intensities of the major mass fragments of interest were accomplished by determining the percent transmittancies of the major mass lines on the plate using a Jarrell Ash Densitometer. The percent transmittancies were converted to energy values by using equation 2⁽³⁾.

$$\text{Log } E_T = \frac{\text{Log } \frac{1 - T_m}{T_m - T_s}}{R} \quad (2)$$

Where E_T = energy at % T_m .

T_m = transmittancy of line mass "M".

T_s = maximum line density (minimum T) for plate.

R = plate emulsion constant obtained from standard titanium transmittancy vs. exposure curves.

The constants R and T_s were determined experimentally from multiple exposures of spectrographic grade titanium electrodes on the same plate.

Relative transmittancies of the major mass lines of interest converted to ion intensity values are given in Appendix II.

Corrected ion intensity values of the mass fragments in Appendix II were calculated using sensitivities for ^{10}B , ^{11}B , ^{14}N and ^{16}O obtained from experimentally derived plate sensitivities of pure boron, boron nitride and boron oxide. All sensitivities were calculated with reference to the relative sensitivity of $^{11}\text{B} = 1.0$. The corrected ion intensities were calculated using Equation 3.

$$\begin{aligned} E_c &= E_m \times S_m \times I_m & (3) \\ \text{Where } E_c &= \text{corrected ion intensity of mass fragment "M".} \\ E_m &= \text{relative ion intensity value for "M" obtained} \\ &\quad \text{from plate calibration curve.} \\ S_m &= \text{sensitivity of mass fragment relative to } ^{11}\text{B} = 1.0 \\ &\quad S_m = K^{11}\text{B}/K_m \\ I_m &= \text{Isotopic abundance of mass "M".} \end{aligned}$$

Values for mass fragment sensitivities were found to be:

$$\begin{array}{ll} K^{10}\text{B} &= .33 \\ K^{11}\text{B} &= 1.00 \end{array} \qquad \begin{array}{ll} K^{14}\text{N} &= .55 \\ K^{16}\text{O} &= .40 \end{array}$$

The reproducibility of these sensitivity constants is ± 5.0 percent of the mean value.

Corrected ion intensity values are presented in Appendix III. Hydrocarbon, zirconium, and other fragment ion intensities were not determined.

All mass fragment intensities increased linearly as the exposure increased. Mass fragment intensities due to adsorbed gases decrease with exposure because sample heating drives these gases off during initial sparking. This indicates that the fragments found were associated or bonded as in a solid adduct or polymeric -BNH- type compound.

CONCLUSION

Analysis by Kjeldahl method (1) showed 49 percent by weight nitrogen for the engine residue under consideration in this paper. Therefore, the total boron nitride would be 89 percent by weight in the residue. However, a part of the nitrogen is bonded to hydrogen and in the -BNH- polymeric form. The ion intensities in Appendix III may be correlated in the following manner:

1. Nitrogen is present to the extent of 6.14 relative intensity units in an uncombined fragment state in the spark.

2. Boron (sum of ^{10}B , ^{11}B , ^{11}BH , ^{11}BO) equals 9.12 units from Appendix III.

Since boron nitride will not exhibit a strong BN^+ fragment (bond energy considerations decrease the probability of this fragment in the high energy spark), all of the free nitrogen fragments were assumed to come from boron nitride.

The following breakdown of ion intensity units is given:

<u>Fragment Contribution</u>	<u>B</u>	<u>N</u>	<u>Total Units</u>
BN	6.14	6.14	12.28
NH, BNH, BH	1.91	1.91	3.82
BO	.32	--	.32
Residual B	.75	--	.75

The sum of this unit counting method is 17.17 relative intensity units (excluding oxygen) so that a percentage composition may be postulated thus:

BN	=	71.6% (atomic)
-BNH-	=	22.2%
BO	=	1.8%
B	=	4.4%

where oxygen, hydrocarbons, zirconium, etc. ion intensity contributions are excluded from the calculations. This analysis accounts for the distribution of boron between boron nitride and polymeric boron-nitrogen-hydrogen compounds which would otherwise not have been accomplished by Kjeldahl method.

BIBLIOGRAPHY

1. Research and Development on Analytical Techniques and Equipment in the Chemical, Physical, and Metallurgical Sciences (U); Rocketdyne, Division of North American Aviation, Inc., Canoga Park, California; Contract AF 04(611)-5963, 31 July 1961, pp 67-77 (C).
2. Consolidated Electrodynamics Corp. Mass Spectrometer 21-110 Manual, 1961.
3. Hull, Charles W., "Photographic Quantitative Analysis with a Solids Spark Mass Spectrograph," E-14 Mass Spectrographic Conference, May 1962.

APPENDIX I

The computed mass vs. true mass of identified mass fragments.

<u>Mass</u> <u>(Computed)</u>	<u>Mass</u> <u>(True, $^{12}\text{C} = 12.0000$)</u>	<u>Mass</u> <u>(Fragment)</u>
10.0163	10.0129	^{10}B
11.0160	11.0093	^{11}B
12.0011	12.0000	^{12}C
12.0173	12.0171	^{11}BH
13.0046	13.0078	^{12}CH
13.0244	13.0249	$^{11}\text{BH}_2$
14.0110	14.0141	$^{12}\text{CH}_2$
14.0001	14.0031	^{14}N
15.0015	15.0001	^{15}N
15.0143	15.0109	^{14}NH
15.9991	15.9950	^{16}O
16.0173	16.0187	$^{14}\text{NH}_2$
17.0057	17.0027	OH
17.0283	17.0265	$^{14}\text{NH}_3$
18.0138	18.0106	HOH
18.0354	18.0313	$^{14}\text{NH}_4$
19.0037	18.9984	^{19}F
22.9896	22.9898	^{23}Na
23.9859	23.9850	^{24}Mg
25.0101	25.0123	$^{11}\text{B}^{14}\text{N}$
26.0104	26.0078	^{10}BO
26.9861	26.9815	^{27}Al
27.0089	27.0042	^{11}BO
27.9770	27.9769	^{28}Si
28.0060	28.0062	$^{14}\text{N}_2$
29.0123	29.0139	$^{14}\text{N}_2\text{H}$

APPENDIX I (Cont'd)

<u>Mass</u> <u>(Computed)</u>	<u>Mass</u> <u>(True, $^{12}\text{C} = 12.0000$)</u>	<u>Mass</u> <u>(Fragment)</u>
31.9752	31.9721	^{32}S
34.9669	34.9688	^{35}Cl
35.0196	35.0253	$^{10}\text{B} - ^{11}\text{B} - ^{14}\text{N}$
36.0188	36.0217	$^{11}\text{B}_2 - ^{14}\text{N}$
36.9657	36.9659	^{37}Cl
39.9696	39.9626	^{40}Ca
89.9093	89.9043	^{90}Zr
44.9774	44.9817	$^{90}\text{Zr}^{+2}$
29.9689	29.9680	$^{90}\text{Zr}^{+3}$

Reference lines used for mass fragment calculations were:

$^{16}\text{O}^{+2}$	7.9974
$^{65}\text{Cu}^{+4}$	16.2319
^{23}Na	22.9898
$^{28}\text{N}_2$	28.0061
$^{64}\text{Cu}^{+2}$	32.4639
^{37}Cl	36.9659

APPENDIX II

Ion intensities from major mass fragment line relative transmittancies.

<u>M</u>	<u>E_M</u>
¹⁰ B	2.39
¹¹ B	9.00
¹¹ BH	.16
¹⁴ N	3.38
¹⁴ NH	.23
¹⁴ NH ₂	.19
¹⁴ NH ₃	.39
¹⁴ NH ₄	.24
¹⁰ BO	.21
¹¹ BO	.25
¹⁶ O	.88

APPENDIX III

Corrected Mass Fragment Ion Intensity Values

<u>M</u>	<u>Ec</u>	<u>M</u>	<u>Ec</u>
^{10}B	1.38	$^{14}\text{NH}_2$.34
^{11}B	7.29	$^{14}\text{NH}_3$.71
^{11}BH	.13	$^{14}\text{NH}_4$.44
^{14}N	6.14	^{10}BO	.12
^{14}NH	.42	^{11}BO	.20
		^{16}O	2.20

Distribution (cont), p 2 of 4

Westvaco Chlor-Alkali Division
Food Machinery
Attn: Dr. Paul Derr
Dr. Louis Diamond
Princeton, NJ (2)

Commanding General
Engineering Branch
Technical and Engr. Div, O.M.L.
Attn: Mr. D. I. Graham, Jr.
Redstone Arsenal
Huntsville, Alabama (1)

Commanding General
Mechanical Branch
Technical and Engr. Div, O.M.L.
Attn: Mr. P. E. Redding
Redstone Arsenal
Huntsville, Alabama (2)

Aerojet-General Corporation
Attn: Dr. D. L. Armstrong
Mr. E. M. Wilson
Azusa, Calif (2)

Bell Aircraft Corporation
Attn: Dr. S. A. Long
Mr. Henry Heubusch
PO Box 1
Buffalo, NY (3)

Phillips Petroleum Company
Attn: Mr. Homer Fix
Bartlesville, Okla (2)

Commercial Solvents Co.
Research and Development Div
Attn: Dr. R. S. Egly
Dr. J. A. Riddick
Terre Haute, Indiana (2)

Olin-Mathieson Chemical Corp.
Attn: Mr. D. Griffin
New Haven, Conn (2)

Olin-Mathieson Chemical Corp.
Attn: Dr. B. Hill
Baltimore, Maryland (2)

General Chemical Division
Allied Chemical and Dye Corporation
Attn: Mr. T. A. Wallace
40 Rector St
New York, NY (1)

Southern Research Institute
Attn: Dr. W. J. Barrett
917 S Twentieth Ave
Birmingham, Alabama (1)

Calif. Institute of Technology
Jet Propulsion Laboratory
2800 Oak Grove Dr
Pasadena, Calif (1)

Commander
Air Proving Grounds,
Chemical Section
Climatic Project Air Corps
Attn: Mr. E. G. Taylor
Eglin AFB, Fla (1)

General Electric Company
Rocket Propulsion Units
Attn: Mr. E. St Clair Gantz
Building 300
Cincinnati 15, Ohio (1)

Aerojet-General Corporation
Attn: Dr. W R Fish
Sacramento, Calif (1)

Aerojet-General Corporation
Attn: Mr. Harry York
Sacramento, Calif (1)

Rohm and Haas Co
Redstone Div
Attn: Dr. Keith A. Booman
Huntsville, Ala (1)

Rocketdyne
Attn: Mr. E F C Cain,
Code D/591-356
6633 Canoga Ave
Canoga Park, Calif (1)

DISTRIBUTION

Rocket Research Laboratories Attn: DGPCR, Mr. B. B. Goshgarian 6593 Test Group (Dev) Edwards, Calif (50)	MAAMA (MAOQ/Mr. Alvin Traynor) Olmsted AFB, Pa. (10)
Commander AFSC Foreign Technology Div Attn: FTD (TD-E3b) Wright-Patterson AFB, Ohio (1)	Office of Naval Research Attn: Mr. B. Hornstein Wash 25, DC (3)
Director, Air University Library Maxwell AFB, Alabama (2)	Office of Chief of Ordnance Department of the Army Attn: Dr. C. M. Hudson (ORDTU) Wash 25, DC (3)
Air Force Systems Command Attn: SCR-2 Andrews AFB Wash 25, DC (2)	Commanding General Army Chemical Center Attn: Dr. E. H. Krackow Edgewood, Maryland (2)
Bureau of Ordnance Department of the Navy Wash 25, DC (1)	Picatinny Arsenal Attn: Mr. L. M. Rosen Dr. J. D. Clark Dover, New Jersey (2)
U. S. Naval Research Laboratory Attn: Dr. H. W. Carhart Wash 25, DC (1)	AFMTC (Mr. Normile) Patrick AFB, Fla (1)
LPIA Applied Physics Laboratory Johns-Hopkins University 8621 Georgia Ave Silver Spring, Maryland (10)	U S Naval Ordnance Test Station Attn: Mr. E. M. Bens China Lake, Calif (2)
Department of the Air Force Hq USAF, DCS/D Attn: AFDRT/AS Wash 25, DC (1)	Commander Research and Test Squadron Attn: Mr. Quirmback Mr. M. D. Weber Holloman AFB, New Mexico (2)
Bureau of Aeronautics Department of the Navy Attn: PP-731 Wash 25, DC (2)	Naval Powder Factory Attn: Mr. W. O. Brimijoin Indianhead, Maryland (2)
	New York University Department of Chemical Engineering Attn: Dr. P. F. Winternitz New York 53, NY (1)

Distribution (cont), p 3 of 4

New York University
College of Engineering, Bldg 3
Attn: Dr. Arrigo A. Carotti
New York 53, NY (1)

Naval Research Lab, Code 6180
Attn: Dr. Robert Hazlett
Wash 25, DC (1)

Thiokol Chemical Corporation
Reaction Motors Div
Attn: Mr. Fred G Hoffman
Denville, NJ (1)

George C. Marshall
Space Flight Center
NASA N-S and M-MA
Attn: Mr. John Nunnelley
Huntsville, Ala (1)

Lewis Research Center
Propellant Chemistry Div
Analytical Chemistry Sec
Attn: Mr. Adolph Spakowski
Cleveland, Ohio (1)

General Chemical Co
Research Laboratory
Attn: Mr. A D Turissini
Morristown, NJ (1)

Army Rocket and Guided
Missiles Agency
Research Laboratory, OMLD
Attn: Dr. Walter Wharton,
Code ORDXR-ORC
Huntsville, Ala (1)

Allied Chemical Corporation
Nitrogen Div
Attn: Dr. R. E. Ogden
Hopewell, Virginia (1)

Air Products and Chemicals Inc.
Attn: Mr. Willard Ent
Allentown, Pa. (1)

Texaco Research Center
Attn: Mr. H. E. Vermillion
Beacon, NY (1)

United Technology Corporation
Attn: Mr. Paul Marti
PO Box 358
Sunnyvale, Calif (1)

The Martin Company (C-124)
Research Dept
Attn: Dr. James A. Bowman
PO Box 1176
Denver 1, Colo (1)

Stanford Research Institute
Poulter Laboratories
Attn: Dr. Eugene Burns
Menlo Park, Calif (1)

Office of Naval Research
Department of the Navy
Attn: Mr. Thomas Dowd
Wash 25, DC (1)

AFLC (MCRQD/Mr. Russell Dye)
Wright-Patterson AFB, Ohio (1)

AFSC (MCQDT/Mr. Stephen Dzuroff)
Wright-Patterson AFB, Ohio (1)

Armed Service Tech Information Agency
Arlington Hall Station
Attn: TIPCR
Arlington 12, Virginia (10)

Air Force Flight Test Center
Attn: FTOOT
Edwards AFB, Calif (10)

Rocket Research Laboratories
6593d Test Group (Dev), (DGLP)
Edwards, Calif (10)

SSD (SSSC/Mrs. Densmore)
AF Unit Post Office
Los Angeles 45, Calif (1)

Distribution (cont), p 4 of 4

BSD (BSREQ, Dr. Paul Leatherman)
Norton AFB, Calif (1)

Robert A. Biggers (DGPCS)
Rocket Research Laboratories
6593 Test Group (Dev)
Edwards, Calif (1)

AFSC (STLO)
Lewis Research Center (NASA)
Cleveland 35, Ohio (1)

Rocket Research Laboratories

Edwards, California

Rpt No SSD-TRD-62-202. MASS SPECTRAL ANALYSIS OF ROCKET ENGINE COMBUSTION PRODUCTS CONTAINING BORON NITRIDE. Final Report, December 1962, 16 p inc. tables, 3 ref.

Unclassified report
Rocket engine combustion products containing boron nitride were analyzed by spark ion source vacuum mass spectrometry. Molecular species found in the residue are identified and reported in tables of actual atomic weight vs. the computed atomic weight. The quantitative analysis of the residue and a discussion of the method of quantitative calculation is presented.

1. Boron Compounds and Nitrides

- I. AFSC Project 3058
- II. Jensen, A. V.
Goshgarian, B. B.
Dane, N. E.

Rocket Research Laboratories

Edwards, California

Rpt No SSD-TRD-62-202. MASS SPECTRAL ANALYSIS OF ROCKET ENGINE COMBUSTION PRODUCTS CONTAINING BORON NITRIDE. Final Report, December 1962, 16 p inc. tables, 3 ref.

Unclassified report
Rocket engine combustion products containing boron nitride were analyzed by spark ion source vacuum mass spectrometry. Molecular species found in the residue are identified and reported in tables of actual atomic weight vs. the computed atomic weight. The quantitative analysis of the residue and a discussion of the method of quantitative calculation is presented.

1. Boron Compounds and Nitrides

- I. AFSC Project 3058
- II. Jensen, A. V.
Goshgarian, B. B.
Dane, N. E.

Rocket Research Laboratories

Edwards, California

Rpt No SSD-TRD-62-202. MASS SPECTRAL ANALYSIS OF ROCKET ENGINE COMBUSTION PRODUCTS CONTAINING BORON NITRIDE. Final Report, December 1962, 16 p inc. tables, 3 ref.

Unclassified report
Rocket engine combustion products containing boron nitride were analyzed by spark ion source vacuum mass spectrometry. Molecular species found in the residue are identified and reported in tables of actual atomic weight vs. the computed atomic weight. The quantitative analysis of the residue and a discussion of the method of quantitative calculation is presented.

1. Boron Compounds and Nitrides

- I. AFSC Project 3058
- II. Jensen, A. V.
Goshgarian, B. B.
Dane, N. E.

Rocket Research Laboratories

Edwards, California

Rpt No SSD-TRD-62-202. MASS SPECTRAL ANALYSIS OF ROCKET ENGINE COMBUSTION PRODUCTS CONTAINING BORON NITRIDE. Final Report, December 1962, 16 p inc. tables, 3 ref.

Unclassified report
Rocket engine combustion products containing boron nitride were analyzed by spark ion source vacuum mass spectrometry. Molecular species found in the residue are identified and reported in tables of actual atomic weight vs. the computed atomic weight. The quantitative analysis of the residue and a discussion of the method of quantitative calculation is presented.

1. Boron Compounds and Nitrides

- I. AFSC Project 3058
- II. Jensen, A. V.
Goshgarian, B. B.
Dane, N. E.